



# C-722 RIVNUT® Fastener Header Instructions

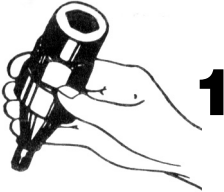


**Wrench Type Fastener Headers** are available for RIVNUTS and PLUSNUTS with the following thread sizes:

- 5/16" to 1/2" RIVNUTS
- 5/16" to 3/8" PLUSNUTS
- M7 to M12 RIVNUTS
- M8 to M10 PLUSNUTS

When ordering tools, always specify fastener thread size.

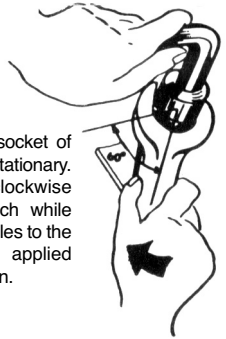
**NOTE: Lubricate 1/2" Jackscrew Threads Before Use**



**1**



Engage all threads of the fastener on the pull-up stud. Advance anvil until it is tight on head of fastener. Insert fastener in hole.



**2**

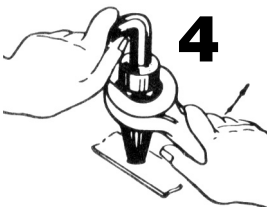
Place hex wrench in socket of jackscrew and hold stationary. Turn hex nut in clockwise direction with a wrench while holding tool at right angles to the work. Power is best applied through angle as shown.

**3**

Turn nut the required number of turns - or until firm resistance indicates complete upset of the fastener (a box ratchet wrench will speed up this operation).

Several turns will be required for PLUSNUTS.

| Thread Size of the RIVNUT | Approx. Turns Req'd in Minimum Grip | Approx. Turns Req'd in Maximum Grip |
|---------------------------|-------------------------------------|-------------------------------------|
| 5/16" & M8                | 2-3/4 Turns                         | 1-3/4 Turns                         |
| 3/8" & M10                | 2-1/4 Turns                         | 1-1/2 Turns                         |
| 1/2" & M12                | 3-1/4 Turns                         | 2-1/2 Turns                         |



**4**

Break nut loose with counterclockwise movement. Remove both wrenches from the tool.

**5**



Remove tool from RIVNUT by revolving entire tool in counterclockwise direction.

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